

FIG 1

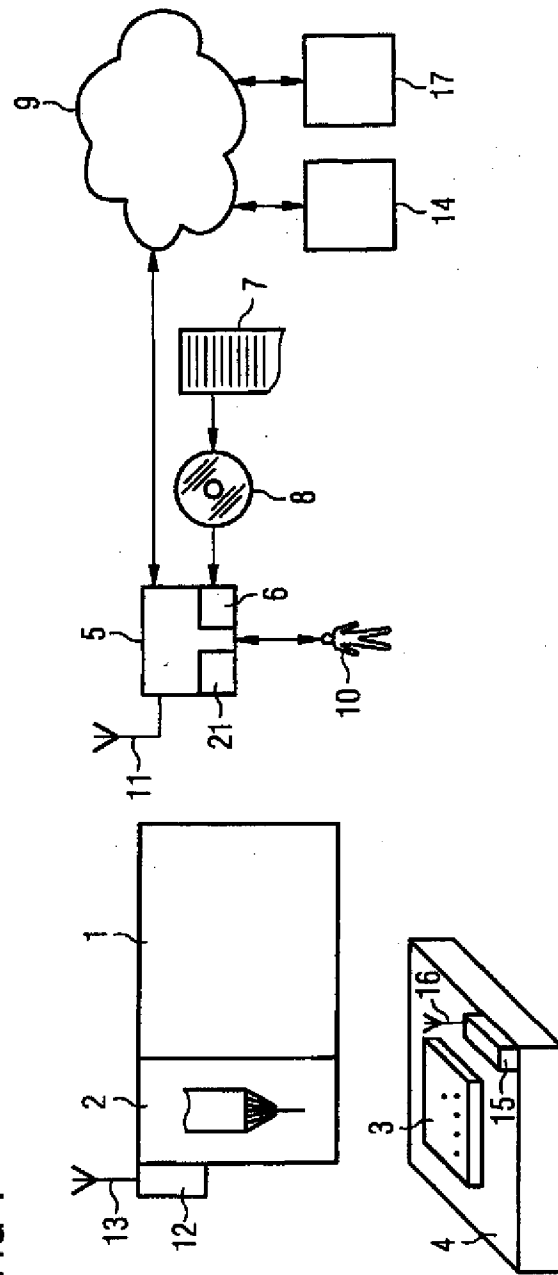


FIG 2

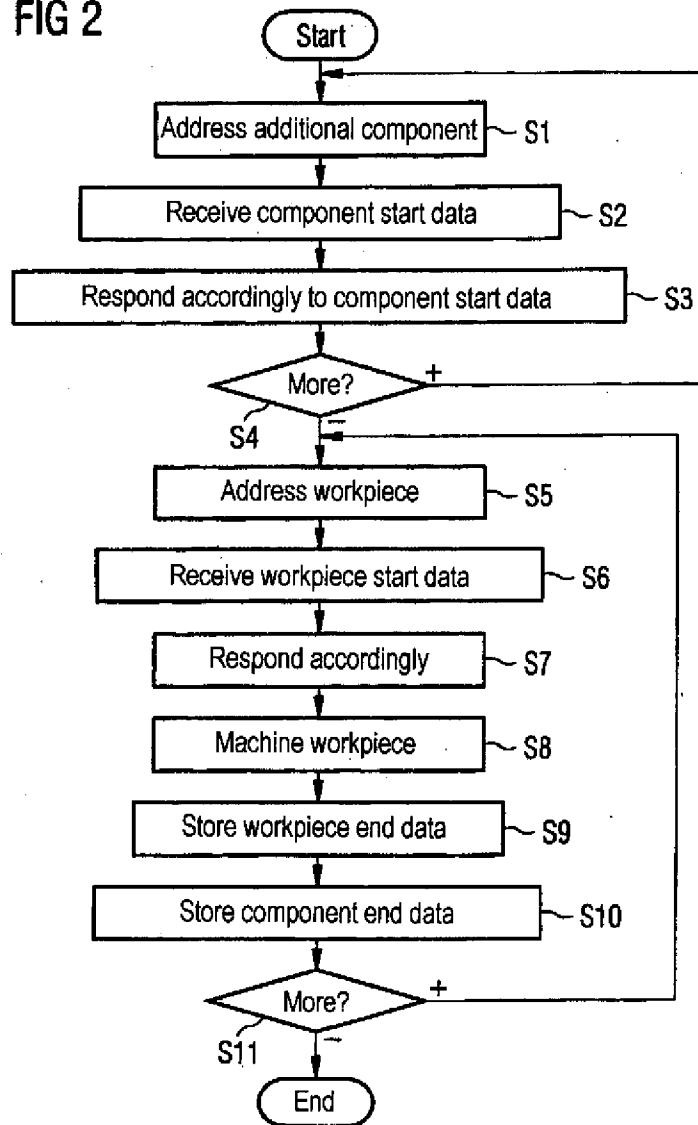


FIG 3

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Component identifier
Component description
a) Type data
b) Status data
Machine tool identifier
Operator identifier

FIG 4

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Workpiece identifier
Required machining (e.g. part program)
Previous machining
Future required machining 1
Workpiece description
Profile description
Program pointer
Actual machining
Future required machining 2

18

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FIG 5

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19	Step 1	Pointer 1 : Step n	20
19	Step 2	Pointer 2 : Step x	20
19	•	Pointer 3 : Step y	20
	•	Pointer 4 : Step z	20
	•	Pointer 5 : Step 1	20
19	Step x		
19	Step y		
19	•		
19	Step z		
19	•		
19	Step n		